

## ⚠ WARNING

To avoid unpredictable system behavior that can cause personal injury and property damage:

- Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
- Disconnect air supply and depressurize all air lines connected to this product before installation, servicing, or conversion.
- Operate within the manufacturer's specified pressure, temperature, and other conditions listed in these instructions.
- Medium must be moisture-free if ambient temperature is below freezing.
- Service according to procedures listed in these instructions.
- Installation, service, and conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
- After installation, servicing, or conversion, air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or the product does not operate properly, do not put into use.
- Warnings and specifications on the product should not be covered by paint, etc. If masking is not possible, contact your local representative for replacement labels.

## ⚠ CAUTION

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polyurethane bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

**TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT** use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

## Safety Guide

For more complete information on recommended application guidelines, see the Safety Guide section of Pneumatic Division catalogs or you can download the **Pneumatic Division Safety Guide** at: [www.wattsfluidair.com](http://www.wattsfluidair.com)

## Introduction

The Miniature air filters remove impurities from the air stream two ways — dynamically by centrifugal force, by which the deflector throws out heavier particles and entrained water, and statically through the filter element itself, which filters out the smaller particles. The F504 Miniature filter provides enough filtration for most low volume pneumatic applications. However, in situations where water and/or oil aerosols must also be filtered out, an F501 or F507 coalescing filter should be installed also. Follow these instructions when installing, operating, or servicing the product.

## Application Limits

These products are intended for use with compressed air in industrial applications. For other applications, consult factory before use.

### Maximum Recommended Pressure Drop:

	kPa	PSIG	bar
Particulate Filter	70	10	0.7
Coalescing Filter	14	2	.14

### With Polycarbonate Bowl

	kPa	PSIG	bar
Operating Pressure Maximum	1034	150	10.2
Operating Temperature Range		4°C to 52°C (40°F to 125°F)	

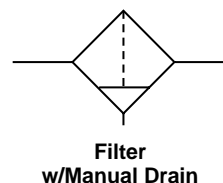
### With Metal Bowl

	kPa	PSIG	bar
Operating Pressure Maximum	2068	300	21.0
Operating Temperature Range		4°C to 82°C (40°F to 180°F)	

### With Metal Bowl with Piston Drain

	kPa	PSIG	bar
Operating Pressure Maximum	1207	175	12.0
Operating Temperature Range		4°C to 52°C (40°F to 125°F)	

## ANSI Symbols



## ⚠ WARNING

**FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.**

This document and other information from The Company, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application, including consequences of any failure and review the information concerning the product or systems in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by The Company and its subsidiaries at any time without notice.

**EXTRA COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FOR INCLUSION IN EQUIPMENT / MAINTENANCE MANUALS THAT UTILIZE THESE PRODUCTS. CONTACT YOUR LOCAL REPRESENTATIVE.**

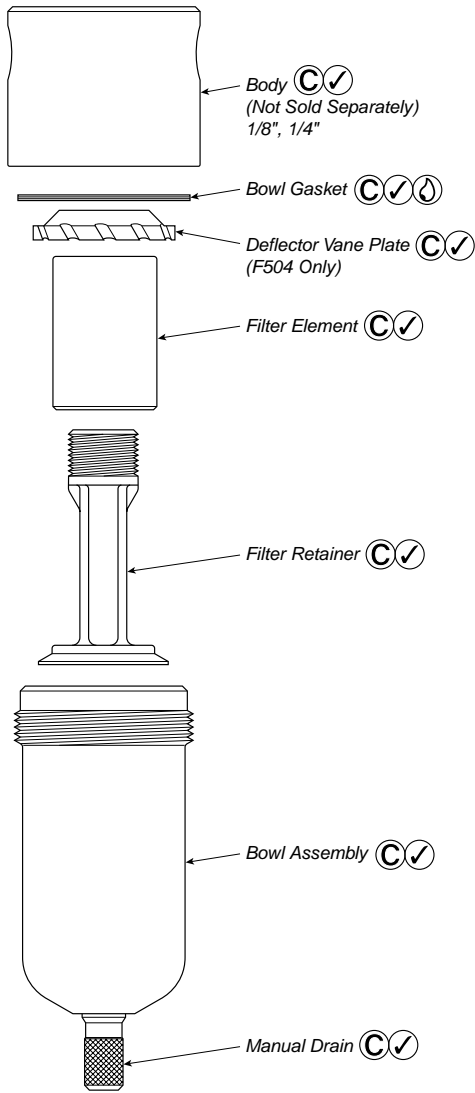
Installation

All Miniature air filters are individually tapped (NPT or BSPP) to allow direct mounting to piping. Before installing, blow out pipe line to remove scale and other foreign matter. This unit has DRYSEAL pipe threads; use pipe compound or tape sparingly to male threads only. Install units in pipe line so that flow is into port stamped "IN" on body. Install as near as possible to equipment serviced.

Maintenance

To maintain maximum filtering efficiency, and to avoid excessive pressure drop, the filter bowl and element must be kept clean. Turn drain valve clockwise, from bottom, to drain any bowl accumulation before it reaches level of lower baffle. To aid in the draining of the bowl, a semi-automatic piston drain (RK504SY) may be installed to drain bowl accumulation each time flow is initiated through the filter, as well as manually if need be. A visible coating of dirt or condensate on filter element, or an excessive pressure drop, indicates cleaning is necessary.

**CAUTION:** FILTER BOWL MUST BE CLEANED WITH HOUSEHOLD SOAP ONLY!



- Lightly grease with provided lubricant.
- Inspect for nicks, scratches, and surface imperfections. If present, reduced service life is probable and future replacement should be planned.
- Clean with lint-free cloth.

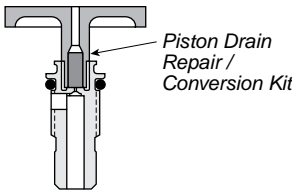
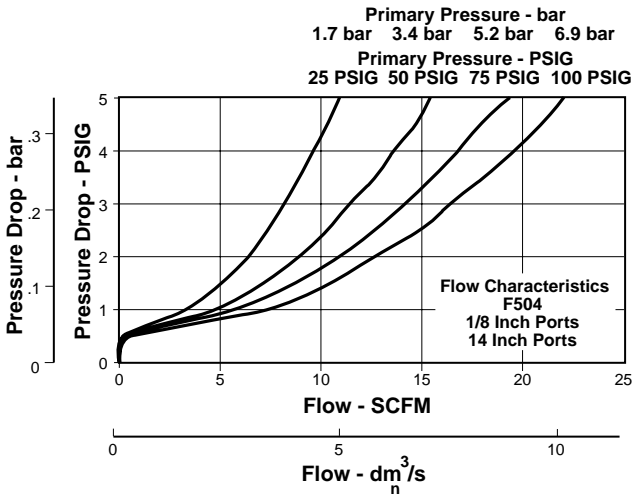
Service Kits / Parts Available

Description	Part Number
Bowl Gasket	GSK-504Z101
Particulate Filter Element Kits 5 Micron 20 Micron	EK504VY EK504Y
Coalescing Filter Element Kits Grade 6 (H) Grade 10 (O)	EKF501H EKF507
Bowl Assembly "A" - Polycarbonate Bowl, 150 PSI Maximum Pressure "D" - Zinc Bowl, 300 PSI Max. Pressure	BK504Y BK505Y
Manual Drain	SA600Y7-1
Deflector (Vane Plate) - F504 Only	504Z75
Filter Element Retainer	F504-0491P

Accessories

Description	Part Number	Bowl Type
Piston Drain	RK504SY	A, D
Wall Mount Bracket Kit*	—	—

\* X67 Mounting Bracket Option must be ordered with filter from factory, due to pre-drilled holes in filter head.



Piston Drain